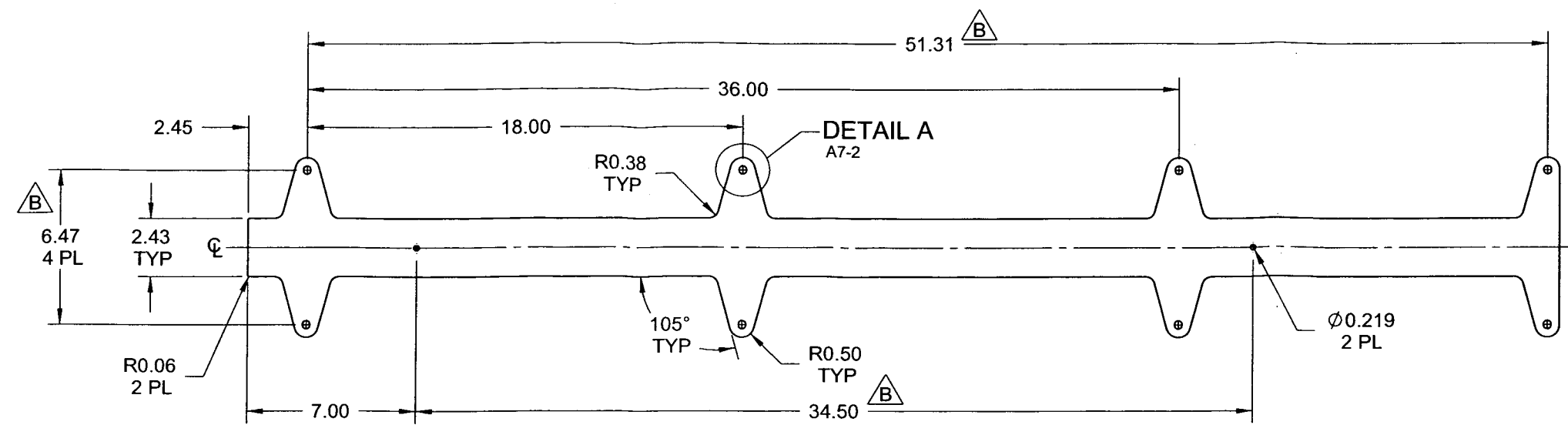
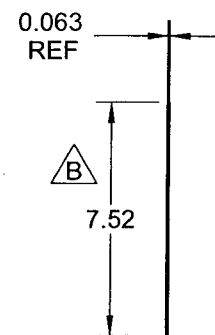
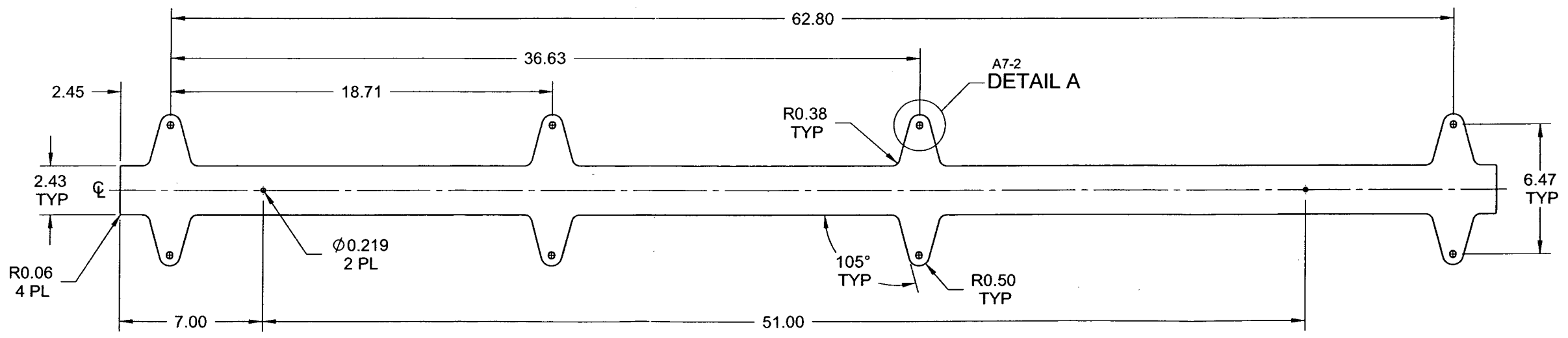
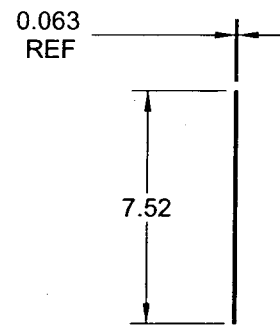


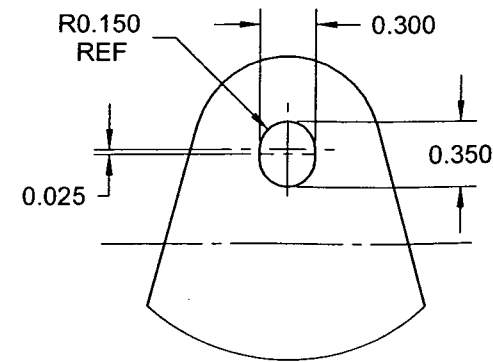
8 7 6 5 4 3 2 1



D3848-1 GASKET



D3848-3 GASKET



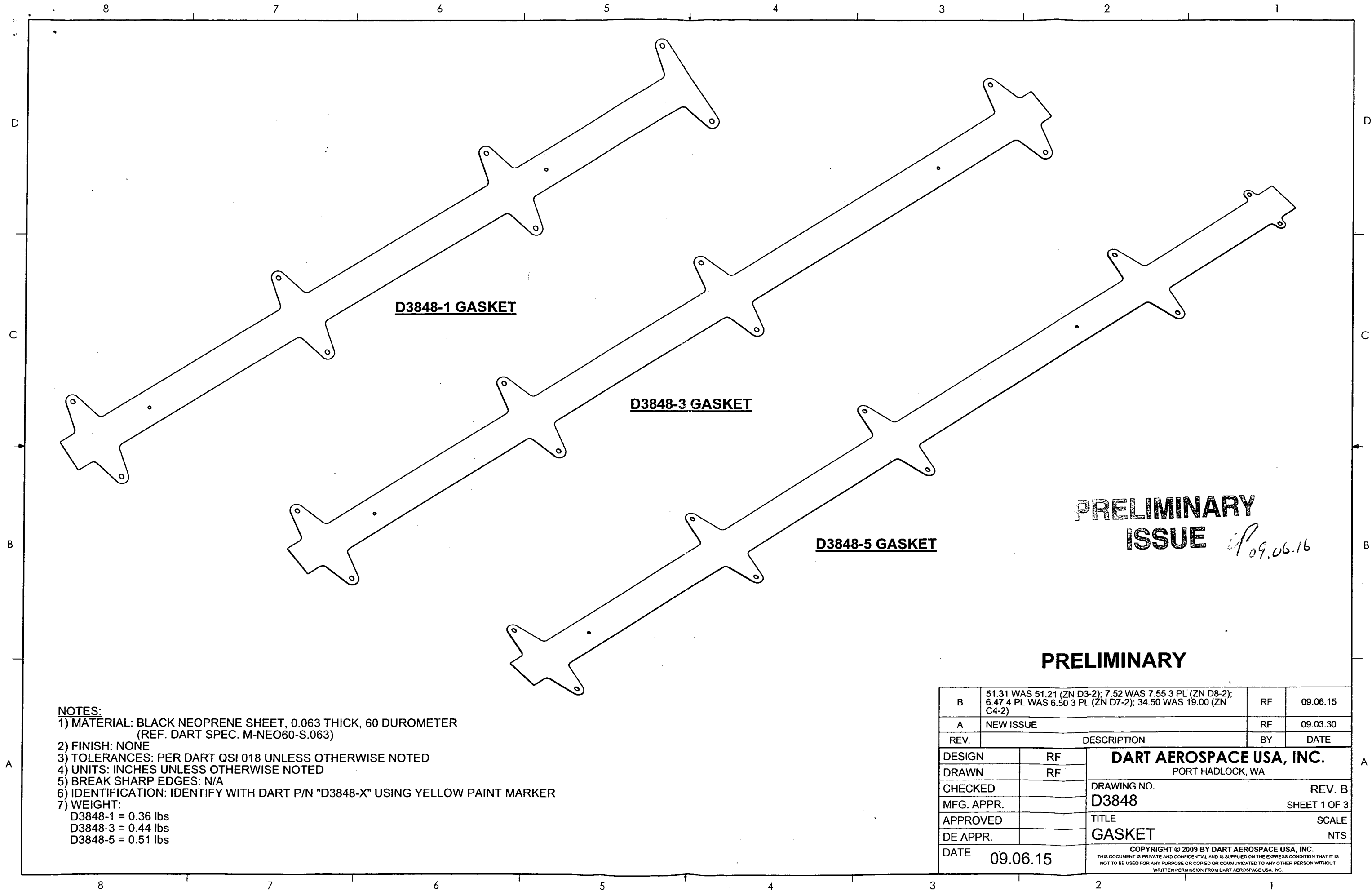
DETAIL A: SLOT DETAIL
TYP
D4-2
C3-2
C2-3

PRELIMINARY

**PRELIMINARY
ISSUE** 09.06.16

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3848	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	09.06.15	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1



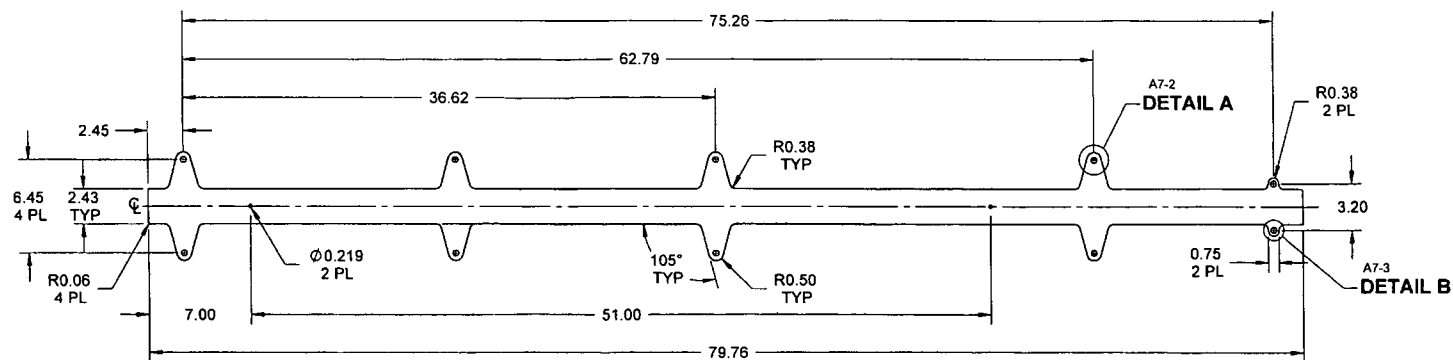
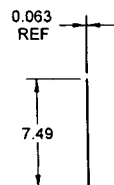
**PRELIMINARY
ISSUE** 09.06.16

PRELIMINARY

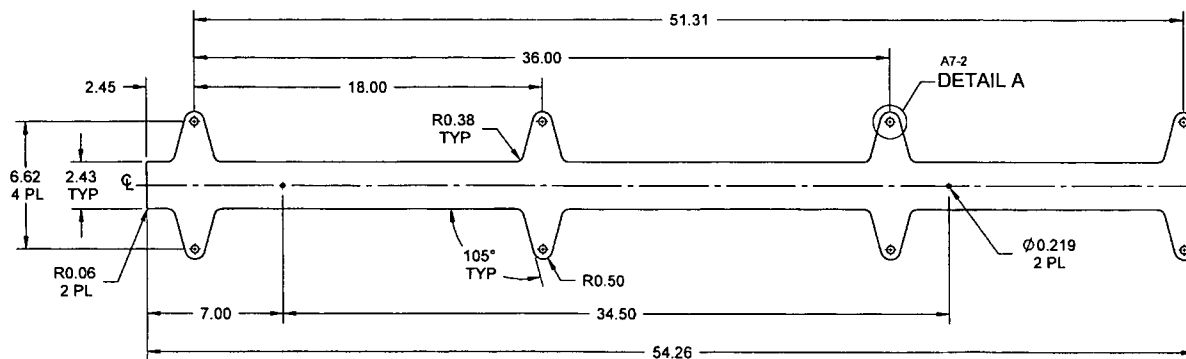
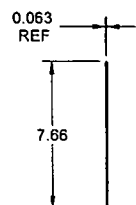
NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3848-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
 - D3848-1 = 0.36 lbs
 - D3848-3 = 0.44 lbs
 - D3848-5 = 0.51 lbs

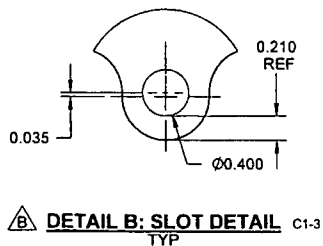
B	51.31 WAS 51.21 (ZN D3-2); 7.52 WAS 7.55 3 PL (ZN D8-2); 6.47 4 PL WAS 6.50 3 PL (ZN D7-2); 34.50 WAS 19.00 (ZN C4-2)	RF	09.06.15
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3848	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	09.06.15	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D3848-5 GASKET ⚠



D3848-7 GASKET ⚠

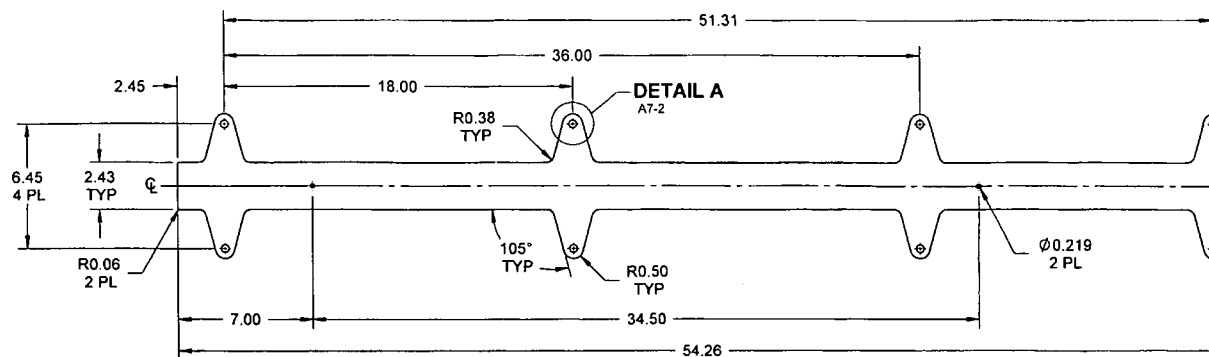
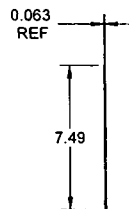


DETAIL B: SLOT DETAIL C1-3
TYP

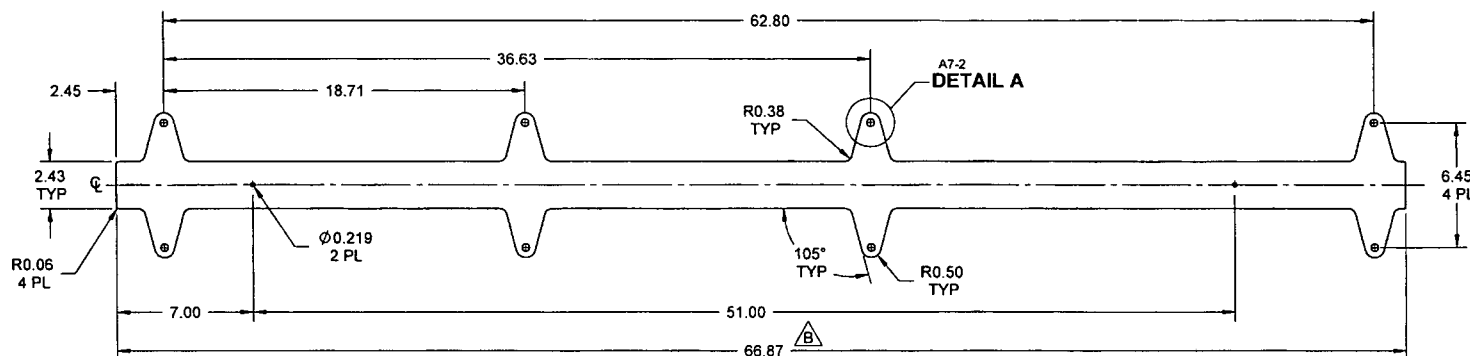
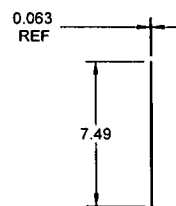
48643

RELEASED
9/17/15

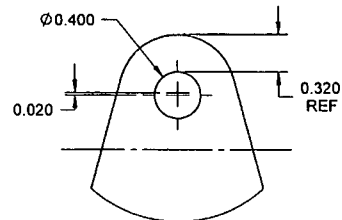
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3848	SHEET 3 OF 3
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	GASKET	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC.	
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D3848-1 GASKET



D3848-3 GASKET



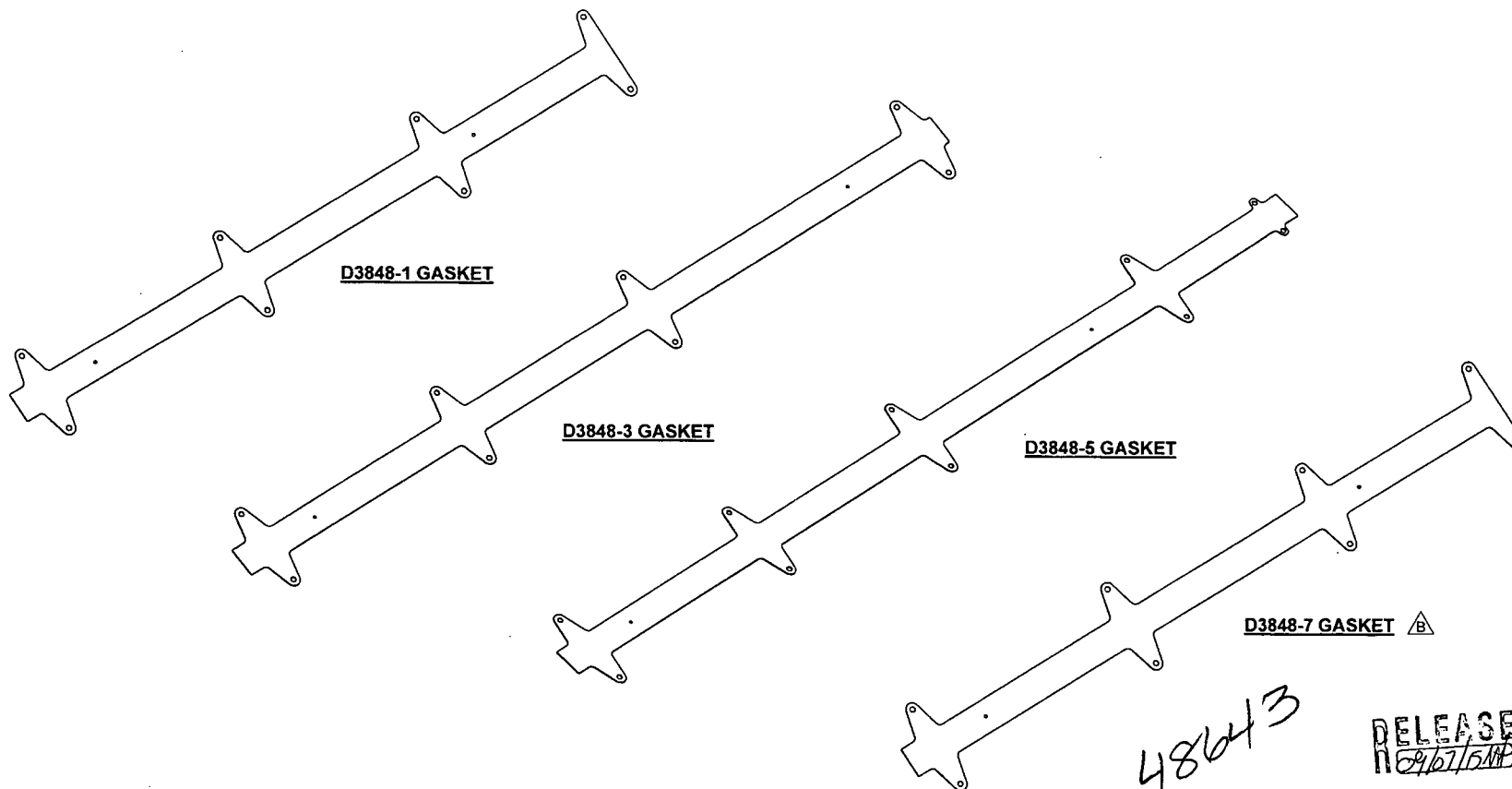
DETAIL A: SLOT DETAIL
TYP

D4-2
C3-2
D2-3
B3-3

DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3848	REV. B SHEET 2 OF 3
MFG. APPR.	<i>[Signature]</i>	TITLE GASKET	SCALE NTS
APPROVED	<i>[Signature]</i>	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
DE APPR.	<i>[Signature]</i>		
DATE	09.06.30		

48643

RELEASED
8/15/15



NOTES:

1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
(REF. DART SPEC. M-NEO60-S.063)

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3848-X" USING YELLOW PAINT MARKER

7) WEIGHT:

D3848-1 = 0.36 lbs

D3848-3 = 0.44 lbs

D3848-5 = 0.51 lbs

D3848-7 = 0.36 lbs

B	RE-DESIGN Ø0.400 WAS SLOT HOLE ON D3848-1/-3/-5 (ZN C4-2, A4-2, AB-2, C4-3, A7-3); ADD D3848-7 (ZN B2-1 & A4-3); 66.87 WAS 67.36 (ZN B4-2)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D3848	SHEET 1 OF 3
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	GASKET	NTS
DATE	09.06.30	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

48643

RELEASED
12/16/15 MB

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 19/06/2009 9:13:50 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 48643

Part Number: D38481

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE

AUTH

RELEASED

DATE

MF 09-06-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____


Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 19/06/2009 9:13:50 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET	
Job Number : 48643		
Estimate Number : 13896		
P.O. Number :	Part Number : D38481	
This Issue : 19/06/2009 S.O. No. :	Drawing Number : D3848 PREL	
Prsht Rev. : NC	Project Number : N/A	
First Issue : // Type : SMALL /MED FAB	Drawing Revision : PREL	
Previous Run : 47818	Material :	
Written By :	Due Date : 24/06/2009	Qty: 2 Um: Each
Checked & Approved By : <u>MF 09-06-19</u>		
Comment : Est Rev:A 09.04.29 new issue EC verified by:DD		

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0 MNEO60S063

NEOPRENE SHEET 0.063



Comment: Qty.: 2.5920 sf(s)/Unit Total: 5.1840 sf(s)

NEOPRENE SHEET-0.063

batch: 111-853 RB 9-6-22

2.0 WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3848

Dwg Rev: perProg Rev: Lim RB 9-6-22

2-Deburr if necessary

(4)

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RB 9-6-22

4.0 QC8

SECOND CHECK



Comment: SECOND CHECK

RB 09-09-02

ENGINEERING APPROVAL

09-06-22

(4)

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using yellow paint marker and Stock

Location: _____

1

prototype tableMF 09-06-22

STORE IN ENG'G SHED

ENG USE ONLY

RB 09-09-02